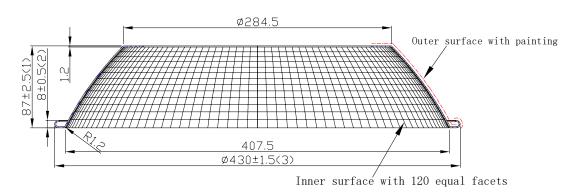
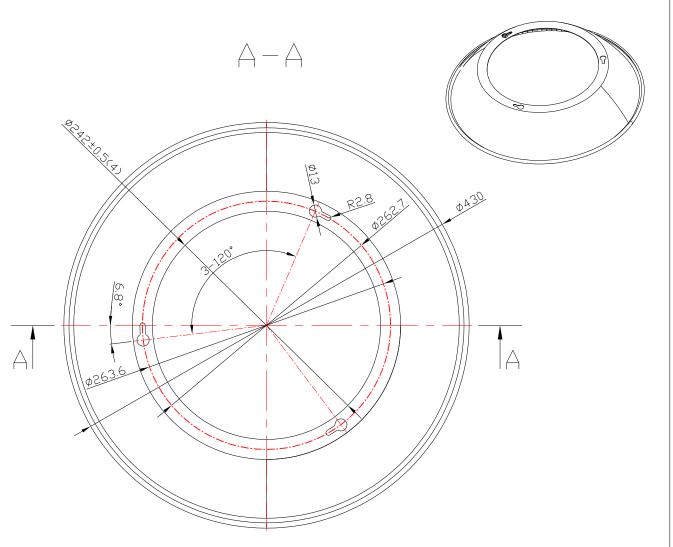
			punch angle tolerance in the					
in the draw	wing (unit:	mm)	drawing (unit:degree)					
0-5	5-30	30-120	0-10	10-50	50-120			
± 0.15	±0.2	±0.5	±1°	±0.5°	±0.3°			
120-250	250-400	400-700	120-250	250-360	360 above			
±0.8	±1.5	±2	±0.2°	±0.166°	±0.083°			





Technical requirements:

- 1. Material: t=1.2mm 1070AL.
- 2. Surface treatment: Outer surface with painting ,interior standard light
- 3. Product untolerance reference untolerance table.

							Engineering drawings			ngs	Nata [®] NATA Lighting Co.,Ltd		
Mark	Amended Times		A1-1 Ct-		Signature	Amended Date						Customer Item	
Controll Version		AO	Amended Conte	КО	Client	Amended Date	-					Customer Code	NT
Desi	igner		Drawing by		Proportion	1.1						Product Number	91. 16. 0059. 000
Techr	nology		Auditor		View								10.0050 1/
Appı	rova1		Date	2019. 07. 04	Page	Total_ Page_						Product Name	16-0059-K